

# Toasted Turkey Ham & Cheese (USDA)

**Recipe: 500193 TOASTED TURKEY HAM & CHEESE**

Recipe Source: USDA F-07A  
 Recipe Group: SANDWICHES

Alternate Recipe Name:  
 Number of Portions: 50  
 Size of Portion: SERVINGS

**Recipe HACCP Process: #2 Same Day Service**

799915 MARGARINE,REG,HARD,SOYBN (HYDR)&CTTNSD..... 018069 BREAD,WHITE,COMMLY PREP (INCL SOFT BREAD CRUM.... 799911 CHEESE BLEND, AMERICAN AND SKIM MILK CHEESES..... 005600 USDA COMMODITY,TURKEY HAM,DK MEAT,SMOKED,FRZ...	6 OZ 100 slice 3 LB + 2 OZ 5 LB + 8 OZ	1. Brush approximately ½ oz (1 Tbsp) margarine or butter on each sheet pan (18" x 26" x 1"). For 50 servings, use 3 pans. For 100 servings, use 5 pans. Reserve the remaining margarine or butter for step 5.  2. Place 20 slices of bread on each sheet pan, 4 across and 5 down. For 50 servings, one pan will have only 10 slices.  3. Top each slice of bread with 1 slice (1 oz) of cheese and 1 slice (1 ¾ oz) of turkey ham.  4. Cover with remaining bread slices.						
		5. Brush tops of sandwiches with remaining margarine or butter, approximately 1 ½ oz (3 Tbsp) per pan.  6. Bake until lightly browned: Conventional oven: 400° F for 15-20 minutes Convection oven: 350° F for 10-15 minutes DO NOT OVERBAKE.  <b>CCP: Heat to 135° F or higher.</b>  <b>7. CCP: Hold for hot service at 135° F or higher.</b>  If desired, cut each sandwich diagonally in half.						
		<b>Food as Purchased</b>  <table style="margin-left: auto; margin-right: auto;"> <tr> <td></td> <td style="text-align: center;"><b>50 Servings</b></td> <td style="text-align: center;"><b>100 Servings</b></td> </tr> <tr> <td style="text-align: left;">Bread, sliced</td> <td style="text-align: center;">3 ¼ sandwich loaves (2 lb each)</td> <td style="text-align: center;">6 ½ sandwich loaves (2 lb each)</td> </tr> </table>		<b>50 Servings</b>	<b>100 Servings</b>	Bread, sliced	3 ¼ sandwich loaves (2 lb each)	6 ½ sandwich loaves (2 lb each)
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Bread, sliced	3 ¼ sandwich loaves (2 lb each)	6 ½ sandwich loaves (2 lb each)						

**NOTICE: The data contained within this report and the NUTRIKIDS® Menu Planning and Nutritional Analysis software should not be used for and does not provide menu planning for a child with a medical condition or food allergy. Ingredients and menu items are subject to change or substitution without notice. Please consult a medical professional for assistance in planning for or treating medical conditions.**

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		<b>Serving</b>
1 sandwich provides 2 oz equivalent meat/meat alternate and 2 servings of grains/breads.		

\*Nutrients are based upon 1 Portion Size (SERVINGS)

Calories	319 kcal	Cholesterol	48.00 mg	Sugars	0.00 g	Calcium	272.00 mg	31.03%	Calories from Total Fat
Total Fat	11.00 g	Sodium	1230.99 mg	Protein	20.26 g	Iron	2.39 mg	12.62%	Calories from Saturated Fat
Saturated Fat	4.47 g	Carbohydrates	34.42 g	Vitamin A	408.00 IU	Water <sup>1</sup>	0.00 g	0.00%	Calories from Trans Fat
Trans Fat <sup>2</sup>	0.00 g	Dietary Fiber	1.39 g	Vitamin C	0.00 mg	Ash <sup>1</sup>	0.00 g	43.16%	Calories from Carbohydrates
								25.40%	Calories from Protein

\*N/A\* - denotes a nutrient that is either missing or incomplete for an individual ingredient  
 \* - denotes combined nutrient totals with either missing or incomplete nutrient data  
<sup>1</sup> - denotes optional nutrient values  
<sup>2</sup> - Trans Fat value is provided for informational purposes only, not for monitoring purposes.

<u>Miscellaneous</u>	<u>Attributes</u>	<u>Allergens Present</u>	<u>Allergens Absent</u>	<u>Allergens Unidentified</u>
Meat/Alt..... 2.000 oz				? - Milk
Grain..... 2.000 oz				? - Egg
Fruit..... cup				? - Peanut
Vegetable..... cup				? - Tree Nut
Milk..... cup				? - Fish
<b><u>Moisture &amp; Fat Change</u></b>				? - Shellfish
Moisture Change. 0%				? - Soy
Fat Change..... 0%				? - Wheat
Type of Fat.....				

**Production Specification**

I/R	Ing #	Ingredient or Sub-Recipe	Measure	Measure	Round
I	050149	Toasted Turkey Ham and Cheese Sandwich			
I	799915	MARGARINE,REG,HARD,SOYBN (HYDR)&CTT			
I	018069	BREAD,WHITE,COMMPLY PREP (INCL SOFT B			
I	799911	CHEESE BLEND, AMERICAN AND SKIM MILK			
I	005600	USDA COMMODITY,TURKEY HAM,DK MEAT,S			

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